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Fig. 1

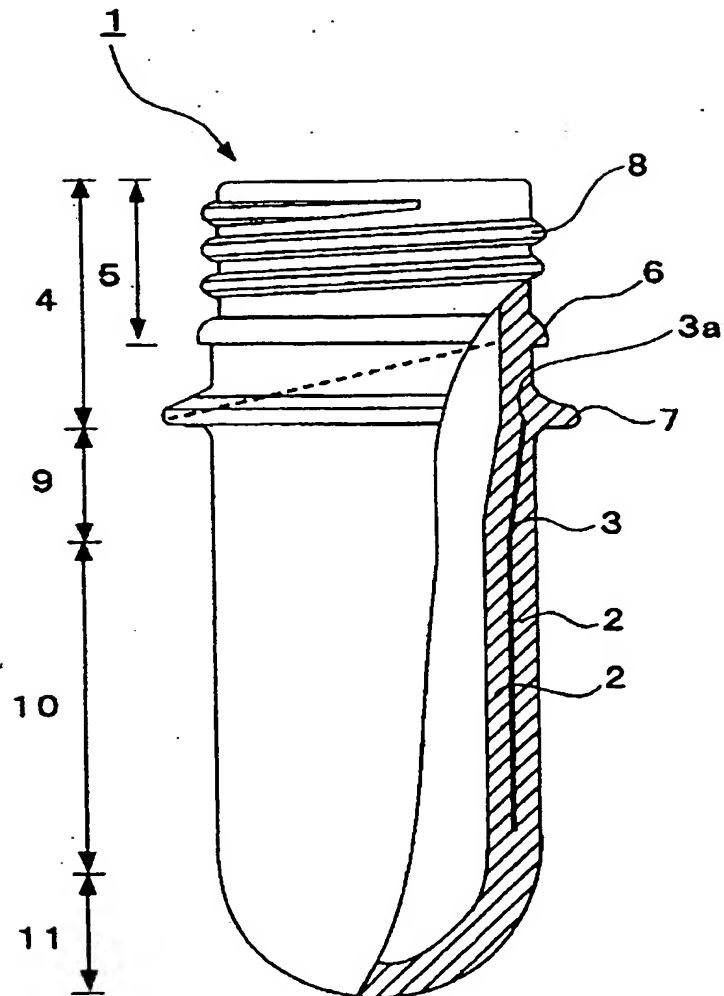


Fig. 2

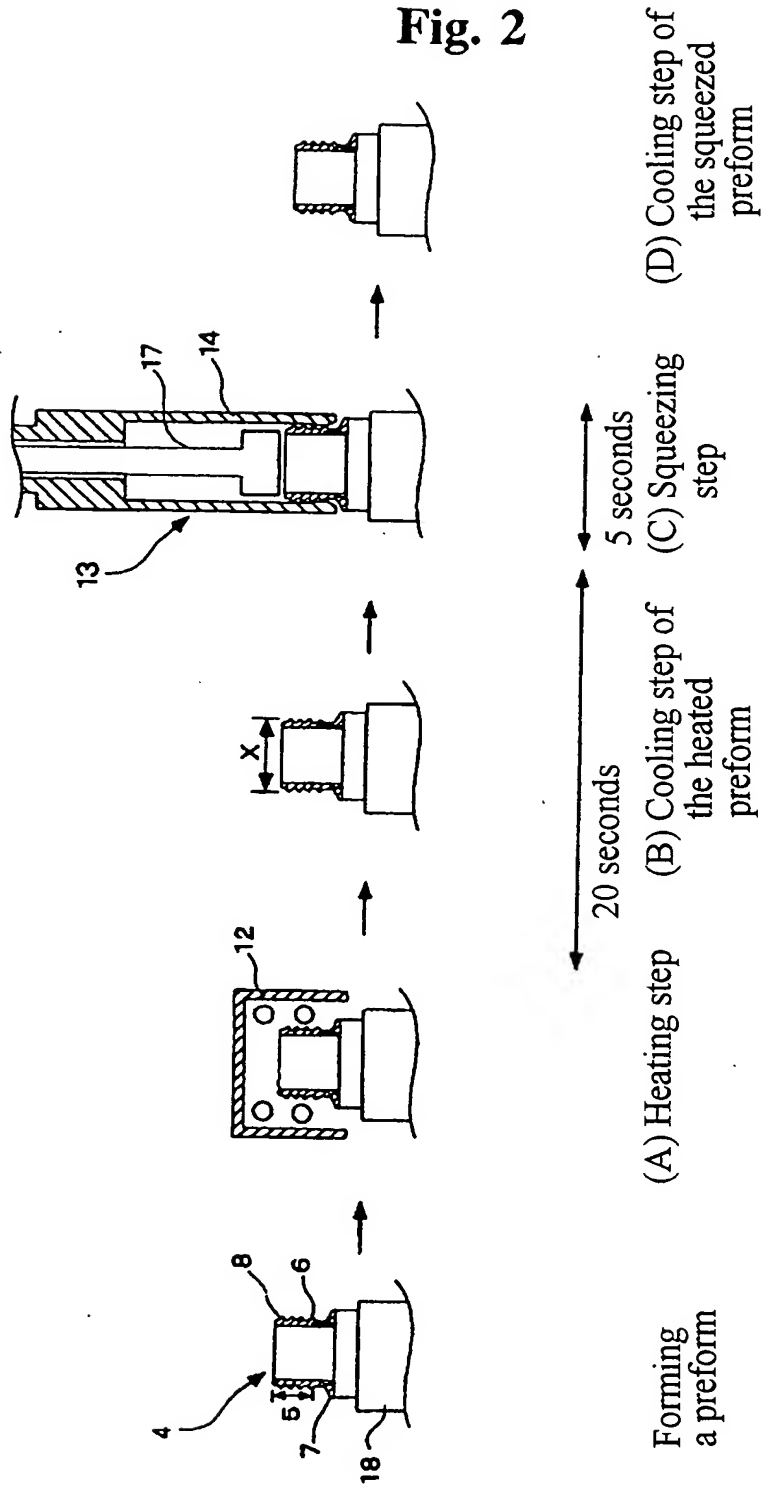
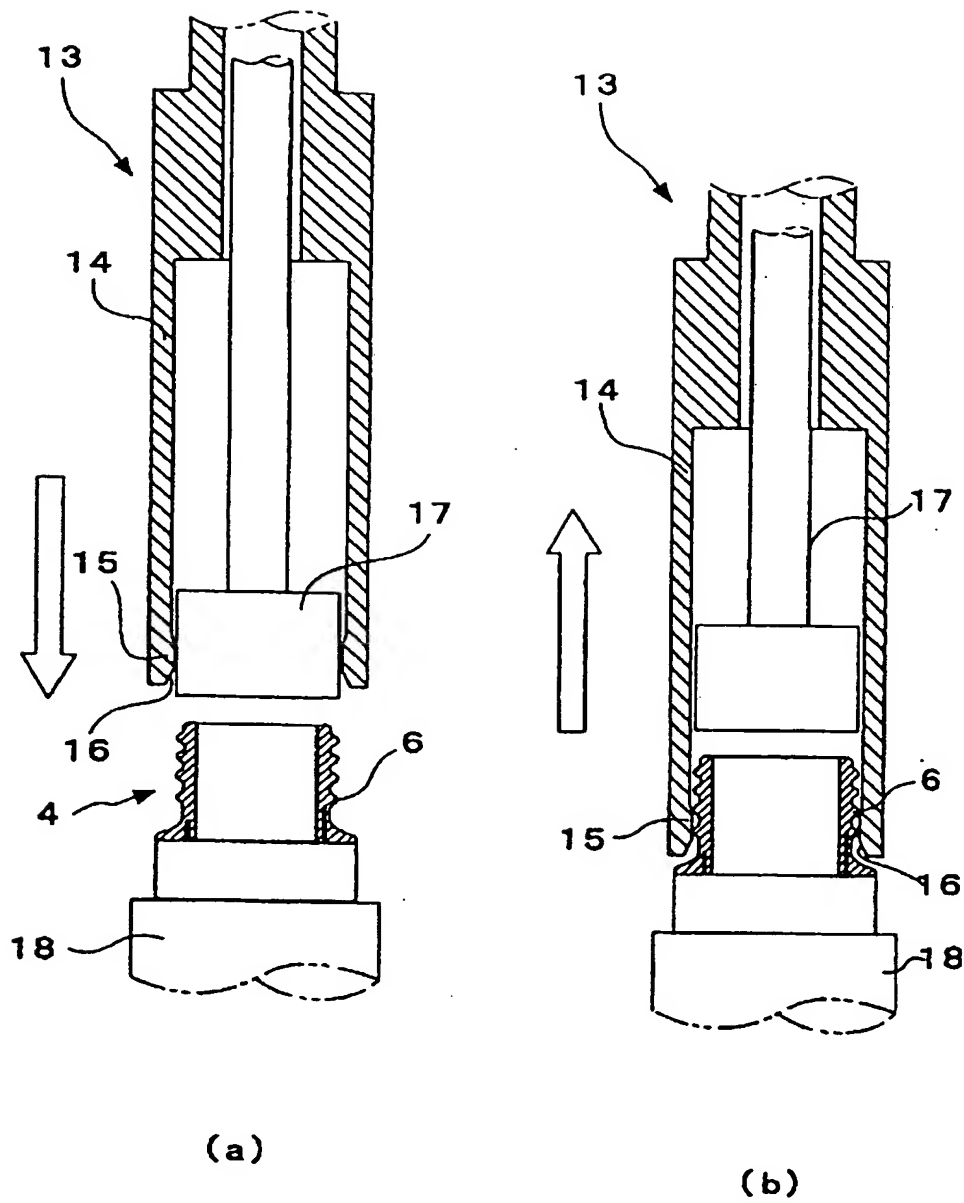
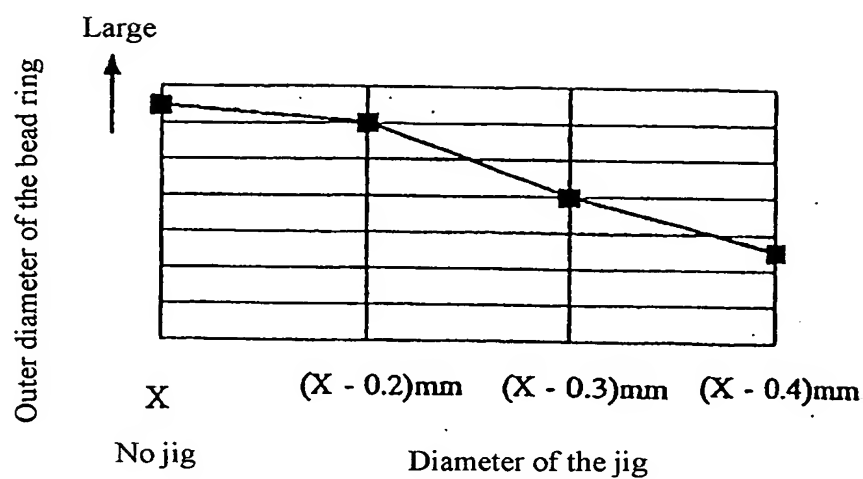


Fig. 3



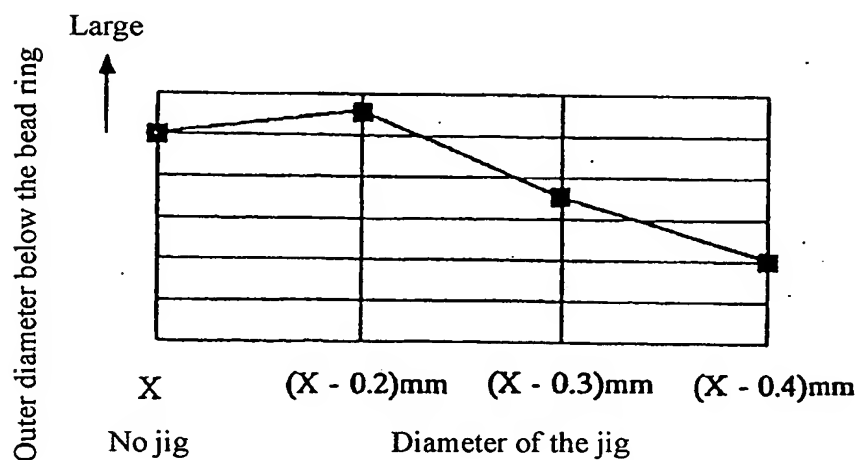
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Fig. 4



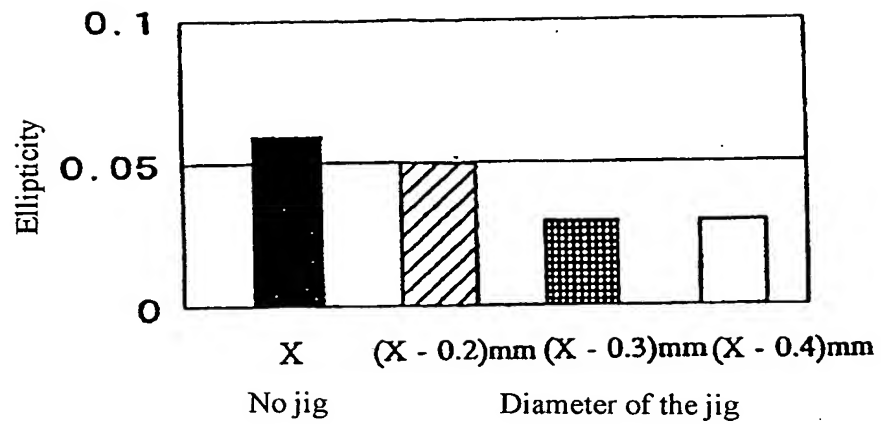
Outer diameter of the bead ring obtained by each jig

Fig. 5

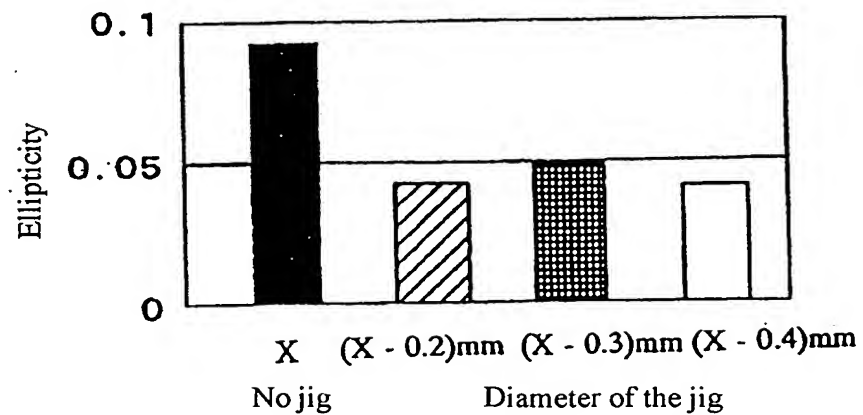


Outer diameter below the bead ring obtained by each jig

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**Fig. 6**

Ellipticity of the outer periphery of the bead ring

**Fig. 7**

Ellipticity below the bead ring